

1. ROTOR AND STATOR TO BE AXIALLY ALIGNED WITH C- WITHIN .015.
2. MAX. ERROR FROM E-Z OF ± 13 MINUTES WHEN ROTOR IS MOUNTED ON SHAFT WHERE RUNOUT IS .003 F.I.R. AND MOUNTING CONCENTRICITY OF STATOR IS .004 F.I.R.

PHASING EQUATION

$$\begin{aligned} E(S1-S3) &= KE(R1-R2) \cos \varnothing \\ E(S2-S4) &= KE(R1-R2) \sin \varnothing \end{aligned}$$


—#24 AWG (ET) LEADS
12" MIN. LENGTH

[illegible]

SCALE 2:1	DWG. NO. 31BRCX-500-B7/10 SHEET 1 OF 2
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